

G2 WELDED CBW 346-480V (HIGH VOLTAGE)

BALDOR INVERTER

LEVEL 1 BLOCKS

Preset Speeds

Preset speed 1	45 (50 hz)		
	54 (60 hz) Note 1		

Accel/Decel Rate

Accel time 1	1.5		
Decel time 1	1.0		

Input

Operating mode	15 SPD 2 wire		
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V/Hz and Boost

v/hz profile	3 PT profile		
v/hz 3 pt volts %	6.0		
v/hz 3 pt frequency	3.0		

LEVEL 2 BLOCKS

Output Limits

min output frequency	1.5		
max output frequency	45 (50 hz)		
	54 (60 hz)		

Miscellaneous

restart auto/man	Auto		
restart fault/hr	10		
restart delay	2.0		

Brake Adjust

Resistor ohms	Note 2		
Watts	Note 3		

- Notes:
1. Must be adjusted to match designed RPM for machine.
 2. 34 Amp = 25
55 Amp = 11
65 Amp = 16.5
 3. 34 Amp = 1000
55 Amp = 4000
65 Amp = 6000